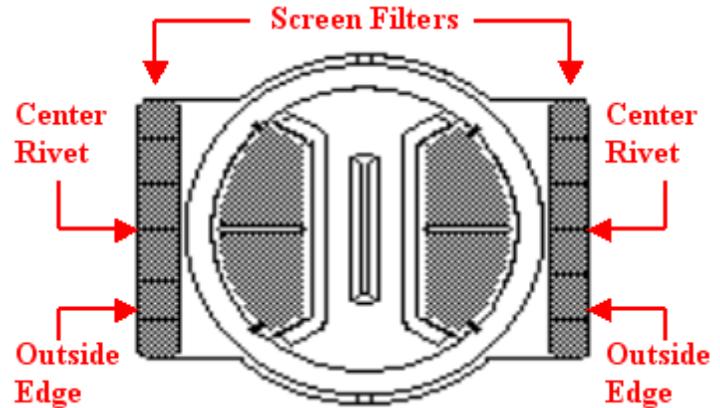


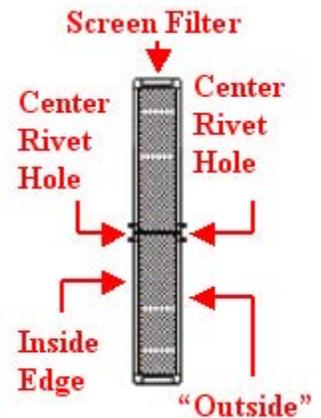
## INSTALLATION INSTRUCTIONS FOR VPHC20SFA

*Clogged screen filters can impede the unique venting features of SALCO's 20" Vented Hatch Cover. To ensure maximum performance from your covers, establish a regular inspection schedule to determine when screen filters should be cleaned or replaced.*



### Removal Instructions:

1. Remove the 2 plastic center rivets that hold the screen filter in place by pushing the center of the rivets inward with a small punch.
2. Remove the rivet heads from the top of the screen.
3. Grip the inside edge of the filter screen with both hands; pull the edge steadily toward you, then upward.
4. Remove debris from the opening beneath the filter and debris that might have fallen upon the cover itself.



### Replacement Instructions:

1. Make sure that the edge of the new screen filter marked "Outside" faces away from the gasket.
2. Slip the "Outside" edge of the filter in place first.
3. Use both hands to pull the inside edge of the filter toward you; push down firmly until it snaps into place.  
NOTE: If the holes in the cover do not line up with the new screen filter, use the holes in the cover as a template to drill new holes into the screen filter.
4. Insert new rivets into the holes; push the center shaft of each until flush with the rivet head.

